

ShopSabre CNC
21673 Cedar Ave.
Lakeville, Minnesota, 55044, USA

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E.G.

Proudly Manufactured, Assembled, and Supported in the USA!

QUOTE NO. 003236-R0
DATE: 28 December 2022
EXPIRATION DATE: 30 day(s) from Quoted Date Unless Stated Otherwise
Warranty Information:

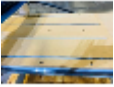
ShopSabre CNC Systems come with 1 year parts warranty. Also included with all New machine purchase is SabreNation Access which includes Life-Time Technical Assistance available by Telephone, Email, and On-Line Support. See Warranty Sheet for Details. Regarding Router Systems – No Warranty is implied for cut performance on Non-Ferrous Material such as but not limited to Aluminum, Brass, etc. Warranty is Void for cutting of any ferrous metal on CNC Router System.

SALESPERSON	P.O. #	PAYMENT TERMS	Financing Available
Micah Dalluge		First 50% at Time of Order; Remaining 50% Prior to Shipping	Shopsabre.com/financing

Accepted Payment: Wire Transfer, Check, or Credit Card – Credit Card Subject to 3.5% fee

CNC ROUTER MACHINES

	Product Description	QTY	Line Total
9100-1000	 ShopSabre 23 Router System • 30" x 40" Cutting Area with 5" Gantry. • Welded Steel Table Frame. • Fully Assembled Rigid Steel Gantry Bridge with Welded Aluminum Uprights. • Limit Switches on X,Y,Z Axis with Auto Squaring and Boundary Alarms. • Emergency Stop Switch. • High Precision Microstep Motors on X,Y, Z Axis. • Industrial Grade Ball Screw on X, Y & Z Axis. • Industrial 25MM Precision Linear Guide Rails & Bearings. • ShopSabre WINCNC Industrial Controller Hardware & Software. • ShopSabre Computer System - Full Size Desktop System with Solid State Hard Drive , 8GB Memory, 19" Flat Screen Monitor, Keyboard, Mouse. • Vectric Vcarve Pro CAD/CAM Software Upgrade. • Machined MDF Table Top. • 3.5HP Router with Machine Mounting Bracket. • CNC Grade Power Cord for router. • Automated Software Control for router On/Off. • Basic Dust Skirt W/ Quick Release Feature - 4" Outlet for Connecting to Dust Collector. • Tool Measure Switch - Measures Tooling Height without Changing Z Height. • Lift-Gate Services for Unloading Assistance - See Sales for Details. ShopSabre SabreNation Support Included– Life-Time Technical Support via Phone, Email, and Remote Connectivity (Internet connection required) ShopSabre SabreNation Training Included – Access to ShopSabre digital SabreNation University training & videos, lifetime access for 2 People to attend ShopSabre Basic Training Course at ShopSabre CNC Facility in Lakeville Minnesota 55044 (Some limitations may exist, please call for details).	1	
8100-1221	 1.7KW 2.2HP HSD 18,000 MAX RPM Spindle with VFD Manual Change Italian Built Industrial Electric Fan Cooled Manual ER25 Collet Style Spindle Package - 1.7KW 2.2HP HSD 18,000 MAX RPM Spindle includes S1 Rated VFD Spindle Package Includes: 3 Qty - ER25 Collets (1/4", 3/8", and 1/2"), Set of Standard Collet Wrenches, and Mitsubishi VFD for S1 Rated 1Phase or 3 Phase Spindle Operation (200-240V.)	1	Option Included
8100-1127	 Automated Software Control for Spindle On/Off Automated Software Control for Spindle On/Off allows the spindles On/Off to be controlled both manually or automated through G-Code.	1	Option Included
8100-1128	 Automated Software Control for Spindle RPM Automated Software Control for Spindle RPM Control allows the spindles RPM to be controlled both manually or automated through G-Code.	1	Option Included

8100-1237	 4 Rails of T-Slot Installed in Table with 4 Clamps for Sabre 23 Install 4 Industrial Aluminum T-Slot Rails into Table Top with 4 removal clamps. T-Slots are evenly spaced and recessed for clearance and convenience. Specifically designed for ShopSabre 23 Model	1	Option Included
8100-1229	 Single Zone Vacuum Table Top with F1 Single Phase 220V Vacuum Pump ShopSabre Exclusive F1 Vacuum Package includes our Single Zone Vacuum Table Top with High CFM American Made F1 Vacuum Pump - Requires 220v. Single Phase 15 Amps.	1	Option Included
8100-1240	 ShopSabre 23 Work Bench and Casters ShopSabre 23 Work Bench and Casters gives your Bench Top machine a full machine base with lockable wheels. This structural tube steel engineered stand gives you a solid foundation to a very robust machine. This feature is required with the purchase of the 4th Axis Indexing system.	1	Option Included
8400-1012	 Starter Bit Kit for Wood - Vortex Tool Starter Bit Kit for Wood - High Quality Vortex Tool Proudly Manufactured in the USA - Kit Includes: - 1/4" x 7/8" DE DC FINISHER, 1/4" x 7/8" DE MORTISE VIPER, 3/8" x 7/8" DE MORT VIPER, (2) 5MM X 70MM RH CT BRAD POINT	1	Option Included
5400-1048	 Upgrade Dust Skirt with Containment Design The ShopSabre upgraded containment design brings an entirely new level of "CLEAN" to your CNC machine. The upgraded dust skirt design brings more airflow directly to the source of tool contact increasing dust extraction and reducing the mess significantly over competitive options. Note: Best for flat sheet processing, some 3D processing may require removal of this device due to elevation change - shorter tools may require extension for best performance.	1	Option Included
8200-1006	 Deluxe Marker Pen Attachment ShopSabre Deluxe Marker Pen Attachment includes ability to utilize a Full Size Marker, Compact Marker, Pencil, Ball Point Pen, or Fine Tip Marker. This device fits into a collet and will allow your machine to draw complex shapes, trace, mark, or even label.	1	Option Included
8100-1012	 ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel gives you the freedom of a remote with the professionalism of your CNC control. These Controller pendants have built in magnets so you can stick them to your machine or control stand without losing them. These controllers communicate directly to the provided dongle so you don't have to worry about interference with other controllers in your shop and they come with custom programmable buttons to give you all the function you need for your machine!	1	Option Included
8300-1013	 USB Wireless for Computer Internet/Network Connectivity USB Wireless dongle for Computer Internet/Network Connectivity - This feature gives you the freedom to file transfer, network, or remote diagnose without the need to connect an ethernet cable. Note: High Speed Internet connection required for use of internet features.	1	Option Included
8400-1014	 Maintenance Kit Maintenance Kit Includes ShopSabre recommended Grease (3 Tubes), required needle fitting, and a professional grease gun.	1	Option Included
DiscSS23	ShopSabre CNC – Lower 48 States Shipping Incentive – Max Value \$1500.00 Expires 12/30/22 ShopSabre CNC - Lower 48 State Shipping Incentive covers standard shipping at a \$1500 Value. Offer expires 12/30/22 - cannot be combined rush delivery expenses, special delivery requirements, or expenses/adjustments outside of the standard deliver expenses.	1	0.00
Disc9	ShopSabre CNC - ShopSabre 23 Series Instant Saving - 12/30/22	1	-1,000.00
DiscSpin	Year End ShopSabre Spindle UPGRADE Discount – Expires 12/30/22	1	-960.00

DiscNonATC	Year End ShopSabre Non-ATC Spindle Package BONUS Discount – Expires 12/30/22	1	-695.00
SSEMW	Year End Sale - SabreShield by ShopSabre Extended Machine Warranty – Add 1 additional year to ShopSabre Factory warranty with proper maintenance excludes any/all consumable items, modification, and/or abuse/neglect.	1	Option Included

Extended Warranty deductible waived as part of Year End Special.

ShopSabre Platinum Plan – Extends machine warranty 1 additional year with a \$0.00 deductible on all claims. All claims after 1 year factory warranty are subject to underwriting and extended warranty excludes coverage for damaged items, electrocution, collision, moisture, abuse, or lack of maintenance. Coverage does not cover labor unless otherwise determined necessary by ShopSabre Technical Support. Travel expenses not included with labor coverage. Customer will be responsible for freight costs.

E.G. CNC Router Machine Subtotal: \$15,805.00

Additional Machine Options Below are NOT included in the quoted price. Some Options May Require Install at Manufacturing Time.

ROUTER MACHINE OPTIONS

	Product Description	Add/Remove
8100-0086 	Opt Laser - PLH3D-6W Engraving Laser Head Opt Laser - PLH3D-6W Engraving Laser Head allows you to add a 6W Opt laser assembly to your CNC. This kit includes the Opt Laser Assembly, Wiring, and Opt quick release mount. Note: laser can be removed when not in use for clearance and dust cover should be installed for best performance. Hardware Support on OptLaser products provided by OptLaser directly.	1,900.00
8100-1175 	Digitizing Touch Probe Digitizing Touch Probe for 2D & 3D Tracing. This device allows you to turn your CNC system into an Automated digitizing solution for reverse engineering or copying of components or parts. This package will include a 10mm collet a required for all CNC router applications.	605.00
8300-1016 	ShopSabre CNC Air Blower System for Chip Movement ShopSabre CNC Air Blower System for Chip Movement (Requires 15CFM @ 100PSI Compressed air connection) gives you the ability to direct air at the cutter while cutting to remove chips from the cutting tool to prevent melting of plastics or non-ferrous metals. This Chip movement system will help clean out the cuts to improve tooling life and material edge finish.	300.00
8100-1034 	Unist Coolant System for Lubricating Tooling while cutting Aluminum ShopSabre Unist Coolant System for Lubricating Tooling while cutting Aluminum gives you increased performance by reducing the heat of the tool and reducing the risk of materials sticking to the cutting edge. The Unist system can also be controlled by g-code and comes with 2 flexible nozzles for easy direction control. The Unist system volume can be controlled for higher or lower flow rates including an air mode which allows you to push only air for dry cutting operations such as plastic.	1,375.00
8300-1073 	Donek D2 Drag Knife	269.00

TABLE TOP UPGRADES OPTIONS

	Product Description	Add/Remove
8100-1234 	Phenolic Table Top Upgrade for Sabre 23 Phenolic Table Top Upgrade for ShopSabre 23- These table tops are specifically engineered by ShopSabre using a high quality resin based material to be moisture resistant, humidity/temperature resistant, all while increasing machine performance, appearance, and functionality. Every ShopSabre Phenolic table is machines to the frame of the machine for added machine top accuracy. *Requires purchase of Spindle*	660.00

VACUUM ACCESSORIES OPTIONS

Product Description		Add/Remove
8100-1239	Single Zone Vacuum Table Top - (Add 220V Vacuum Pump for additional cost)  ShopSabre Single Zone Vacuum Table Top gives you the ability to add a vacuum pump for creating quick and effortless material hold down. - (Add 220V Vacuum Pump for additional cost)	410.00

4TH AXIS OPTIONS

Product Description		Add/Remove
8100-1225	4th Axis Indexing System with 4 Jaw Steel Chuck  ShopSabre 4th Axis Indexing System with 4 Jaw Steel Chuck head and Adjustable Steel Tail Stock, System comes pre-configured, aligned, and installed on the right side of the machine for ease and convenience. This Side mounted system requires the purchase of the ShopSabre Industrial Machine Stand for the ShopSabre 23	2,550.00

COMPUTER SYSTEMS AND ACCESSORIES OPTIONS

Product Description		Add/Remove
8300-1058	UL/CUL C  UL/CUL Certified Control Box	2,100.00

DUST COLLECTION OPTIONS

Product Description		Add/Remove
5500-1083	Oneida 1.5HP Molded Mini Gorilla (110v) Dust Collector 	1,799.00
5500-1082	Oneida 3HP V-System 3000 55 Gal. Freestanding HEPA Cyclone Dust Collector  Oneida 3HP V-System 3000 55 Gal. Freestanding HEPA Cyclone Dust Collector - Industrial 230V U.S. made fan motor provides ample CFM for up to 2 tools at once with 4"-6" dust ports. Includes RF remote control starter. High efficiency cyclone (over 99% separation) with smooth, compound molded surface. Ultra-quiet noise level with included sound filters - only 74 dBA at 10 feet. 35 or 55 gallon dust bin with quick-release lid and automatic fill level indicator. HEPA-certified filter media with non-stick membrane for easy cleaning. Durable, lightweight construction allows for quick and easy installation	3,499.00

TOOLING KITS OPTIONS

Product Description		Add/Remove
8300-1000	1.25 Inch White Side non Insert Spoil Board Cutter 1.25 Inch White Side Traditional Non-Insert Style Spoil Board Cutter	50.00
		
8400-1010	Starter Bit Kit for Plastic - Vortex Tool Starter Bit Kit for Plastic - High Quality Vortex Tool Proudly Manufactured in the USA - Kit Includes: - 1/4" x 3/4" SE UC O'FLUTE, 1/4" x 3/4" DE O'FLUTE, 1/8" x 1/4" DE O'FLUTE, 1/8"x1/2" SE UC O'FLUTE, 1/4"x3/4" SE DC O'FLUTE, 1/4" x 1 1/4" SE UC O'FLUTE, 1/4" x 3/4" DE UC LOW HEL	285.00
		
8400-1011	Starter Bit Kit for Signs - Vortex Tool Starter Bit Kit for Signs - High Quality Vortex Tool Proudly Manufactured in the USA - Kit Includes: -.020" TIP 30* SC ENGRAVING BIT, .020" TIP 60* SC ENGRAVING BIT, 1/8" X 1/2" DE UC BALLNOSE, 1/4" x 7/8" DE UC BALLNOSE, 1/4" x 7/8" DE UC FINISHER, 1/4" x 3/8" BOTTOM SURFACING C	285.00
		

This is a quotation on the goods named, subject to the conditions noted below - ShopSabre Terms are Only Terms:

Please Allow 4 to 18 Weeks for Delivery, This is not a guarantee on deliver time just an estimate based on averages as delivery may be delayed due to but not limited weather, parts availability, supply chain constraints, and/or shop production levels. ShopSabre recommends having electrician present for power installation - ShopSabre does not recommend accepting jobs for machine until installed as delays can happen. Client is responsible for all shipping and related costs, fees, etc. Consignee will need to have the necessary equipment to unload machine and accessories from delivery truck(s), ShopSabre does recommend a loading dock where possible for unloading of equipment, it will be the customers responsibility to communicate any special needs and requirements and any additional charges based on needs will be clients responsibility. Additionally, ShopSabre recommends 7500lb Forklift or larger with a minimum of 6-8-foot-long forks for offloading equipment. Note: drop ship items will ship separately from machine order - Ask for Details. In the event a truck cannot be offloaded or is delayed in offloading any additional costs that occurs will be chargeable to receiver and must be paid prior to support or training. ShopSabre is not responsible or liable for unloading/shipping coordination or expenses. This quote does **NOT** include any State/Local taxes, import duties/fees etc unless specifically listed and will be collected prior to shipping unless tax exemption can be provided. This machine is quoted to be received fully assembled. - CNC MACHINES CAN BE DANGEROUS - BUYER ACCEPTS LIABILITY AND RESPONSIBILITY FOR INSTALLATION OF SAFETY ITEMS SUCH AS BUT NOT LIMITED TO LIGHT CURTAINS, BARRIERS, and SAFETY MATS. - On Plasma Machines client MUST Provide Plasma Cutter for testing if not purchased from ShopSabre CNC at time of order - All Sales Are Final and Any Cancellations for ANY reason results in 35% Cancellation/Restocking Fee. To accept this quotation, ShopSabre Terms & Conditions + Warranty please sign here and return:

Editor Goveena

Subtotal:	\$15,805.00
Crating & Materials:	450.00
Estimated Shipping:	0.00
Total:	\$16,255.00
Required Deposit	8,127.50
Balance Prior to Shipping	8,127.50
12-30-2022	

Micah Dalluge

Signature Certificate

Reference number: GJEWV-PYXBK-MTZK-J48MA

Signer	Timestamp	Signature
Elliot Goheen Email: elliott@hosted-hunts.com Sent: 30 Dec 2022 17:41:07 UTC Viewed: 30 Dec 2022 18:12:48 UTC Signed: 30 Dec 2022 18:13:30 UTC		
Recipient Verification: ✓ Email verified	30 Dec 2022 18:12:48 UTC	IP address: 69.42.233.98 Location: Barnesville, United States

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30 Dec 2022 18:13:30 UTC

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